

# BULLINELLIN

## **MAESTRO**

# **TECHNICAL**



	Initials	Date
PRINCIPAL		
SERVICE MANAGER		· · · -
SALES MANAGER		
PARTS MANAGER		
WARRANTY ADMIN'R		<u>.                                    </u>
SERVICE RECEPTION		
X WORKSHOP	~- <u> </u>	
	SALES MANAGER PARTS MANAGER WARRANTY ADMIN'R SERVICE RECEPTION	PRINCIPAL SERVICE MANAGER SALES MANAGER PARTS MANAGER WARRANTY ADMIN'R SERVICE RECEPTION

X indicates the persons to whom this information should be circulated

Item 25

SPOT WELDS VISIBLE ON SIDE DOORS

DERIVATIVE: All

#### Problem:

Spot welds visible adjacent to front and rear edges of side doors on cars in area where rubbing strips or finishers (supplied with the car) are to be fitted.

#### Action:

As these welds are directly in line with the fitting position for the strips and are completely covered when these are fitted, it has been deemed unnecessary to undertake any re-working and no claims will be accepted for such re-work.

Item 26

BOOT & TAILGATE C.D.L -FAILS TO ENGAGE

DERIVATIVE: All

#### Problem:

Central door locking fails to operate on boot or tailgate locks.

### Cause:

Motor driven locking plunger partially withdrawn from lock due to "bounce back", allowing locking mechanism to disengage.

### Action:

From vin 509776 (Maestro), 416415 (Montego saloon) and 418390 (Montego estate), restraining devices, consisting of felt pads for Maestros and Montego estates and a spring clip for Montego saloons, have been introduced.

Since the fitting of these devices to an existing lock/motor assembly is impractical, where a customer complains and the condition is found to be caused by motor "bounce back", the following action should be taken:

- 1 Remove lock and motor assembly (refer to repair Claims:
- 2 Ensure that slots in motor casing through which square nylon plunger carrying locking bolt emerges are free from moulding flash.
- 3 Using suitable soft iron wire, apply one turn in groove of motor casing, twisting wire ends together. as shown.
- 4. Using flat nosed pliers, continue to twist wire ends. together until a <u>slight</u> restriction of plunger movement can be felt.
- 5 Cut off surplus wire, ensuring that any remaining cannot foul any part of mechanism.
- re-assemble lock and motor and test for correct operation.

#### Parts:

Suitable soft iron wire.

#### Claims:

S.R.O. 86.26.02/88

Time allowance: 0.50 hours

Complaint code: 9P5V

#### Item 27

### **RELAY CONNECTORS -**INTRODUCED FOR SERVICE

**DERIVATIVE: General** 

#### Problem:

Repeated failure or short life of relay.

Initial relay failure causing overheating or other damage to connectors and/or moulding block.

## Action:

Where a relay fails and it is suspected that overheating may also have occurred, the connector must be examined for signs of damage. Should this be evident, the connector blades and/or moulding should be renewed.

The following components are now available for this purpose:

AFU 3271 - connector moulding (5 way)

AFU 3228 - sockets for relay terminals

These items are suitable for servicing relay connectors on most models having individually mounted relays.

Consult Repair Operation Times manual and Warranty Complaint Codes manual for appropriate S.R.O. and complaint code for relay affected.

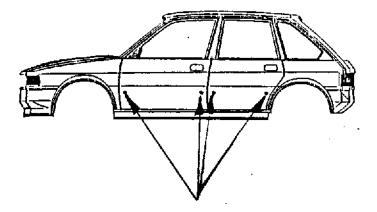


fig. 25/1

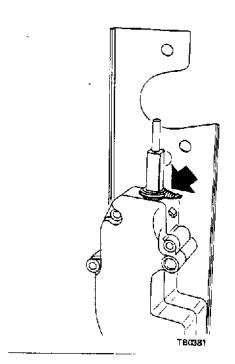


fig. 26/1